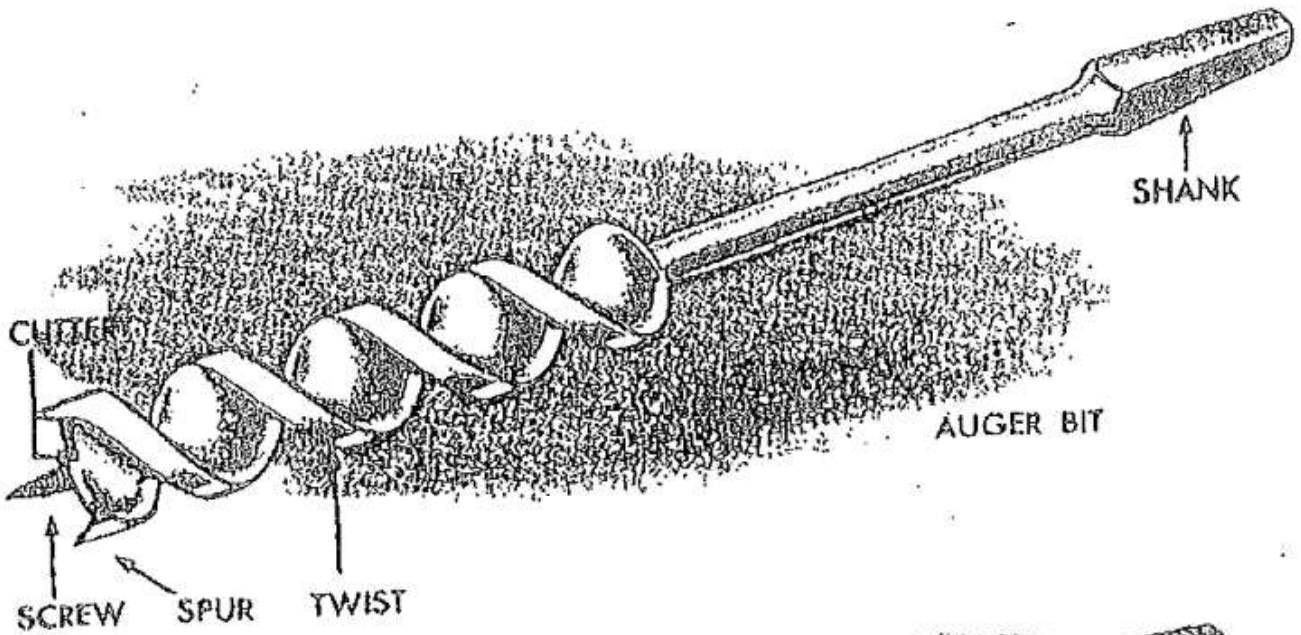


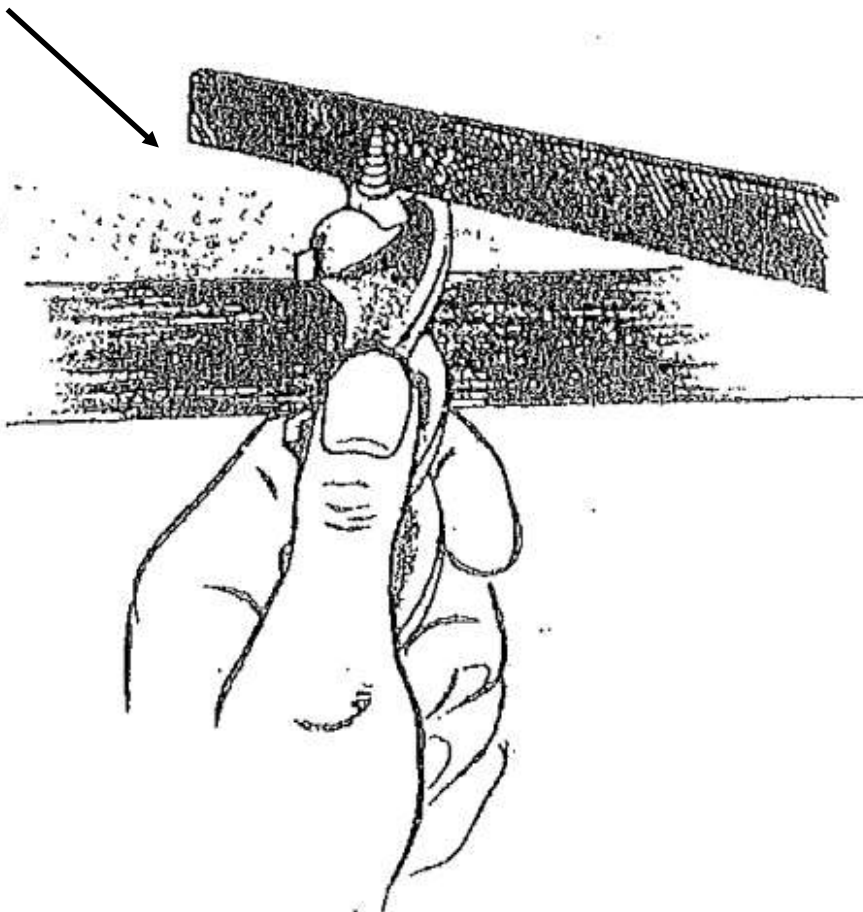
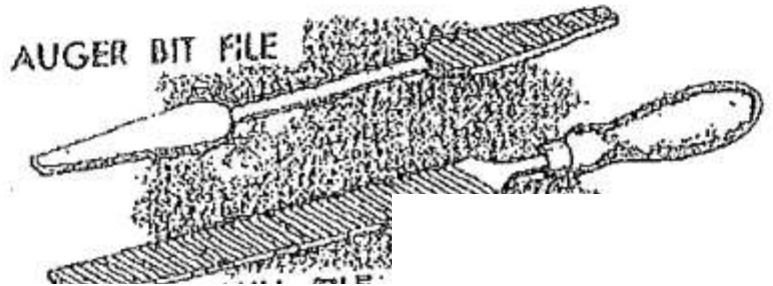
How to sharpen an Auger Bit

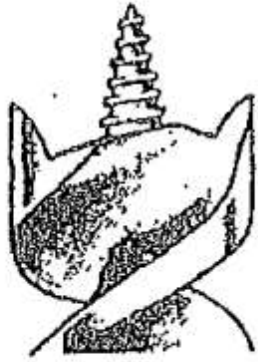


Sharpening Spurs

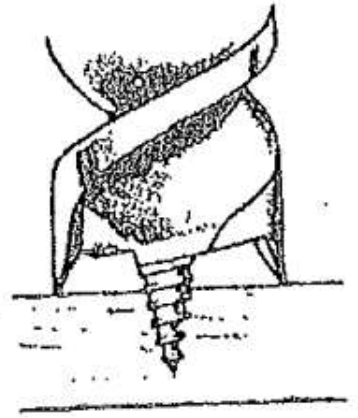
Select an auger bit file or a small mill file

Hold the auger bit against a solid surface with shank down as illustrated





Lightly file inside surface of spurs, using care to retain original shape of spur. Stop filing when a fine bur appears on cutting edge of spur. Check to determine if spurs are equal in length.



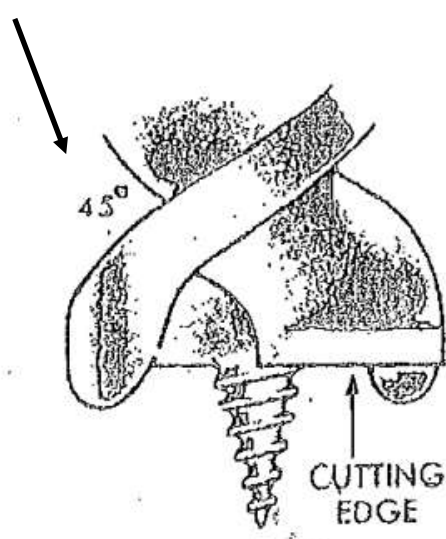
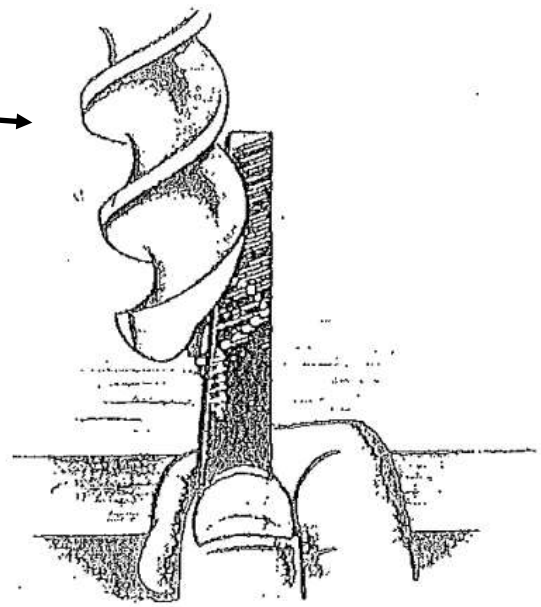
Remove bur from spurs with a light touch of file.

Sharpening Cutters

Hold auger bit against a solid surface with screw of auger bit pointing down.

Lightly file each cutter on top side. Use care to maintain original chisel-like shape of cutting edge.

Stop filing when a fine bur appears on cutting edge.



Check to determine if cutting edges contact surface of a board at same level.

